

Department of Mechanical and Industrial Engineering

DESIGN OF A FATIGUE MACHINE FOR THIN MEMBRANES

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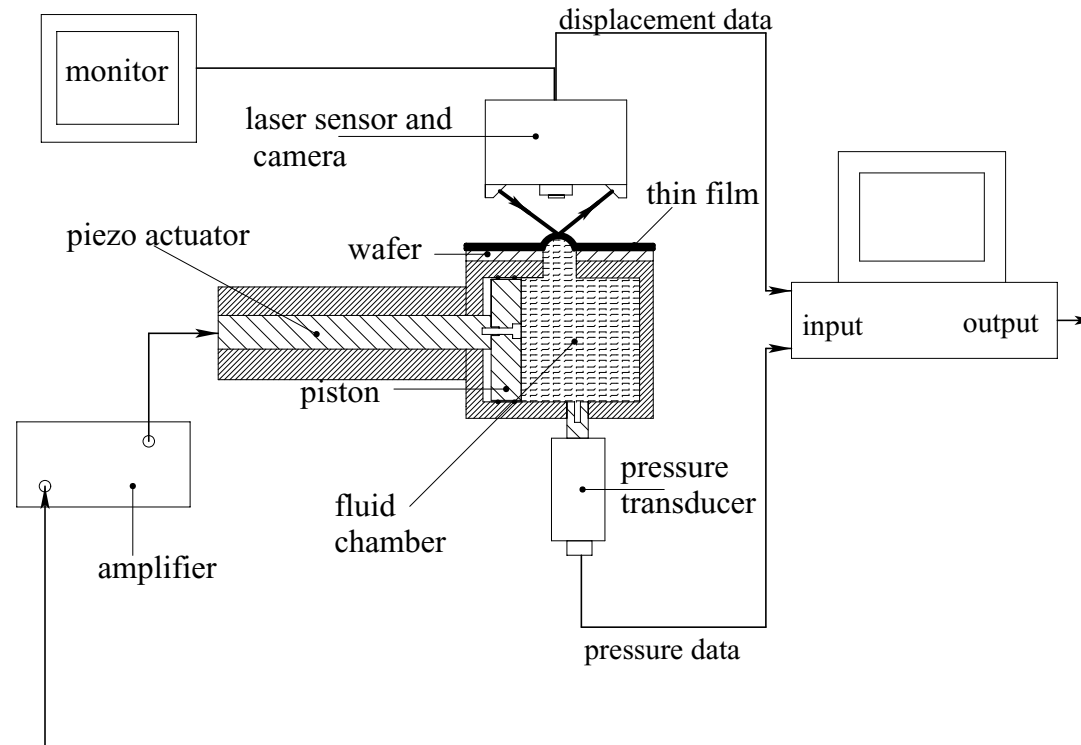
FRACTURE CONTROL
PROGRAM

October 9, 2001

University of Illinois at Urbana-Champaign

BIAXIAL TESTING

- NEW TESTING APPARATUS
 - MONOTONIC and
 - FATIGUE TESTING OF THIN FILMS



Feedback control drives piezo.

TESTING APPARATUS

A:

Laser Sensor

B:

Specimen

C:

Piezo Actuator

D:

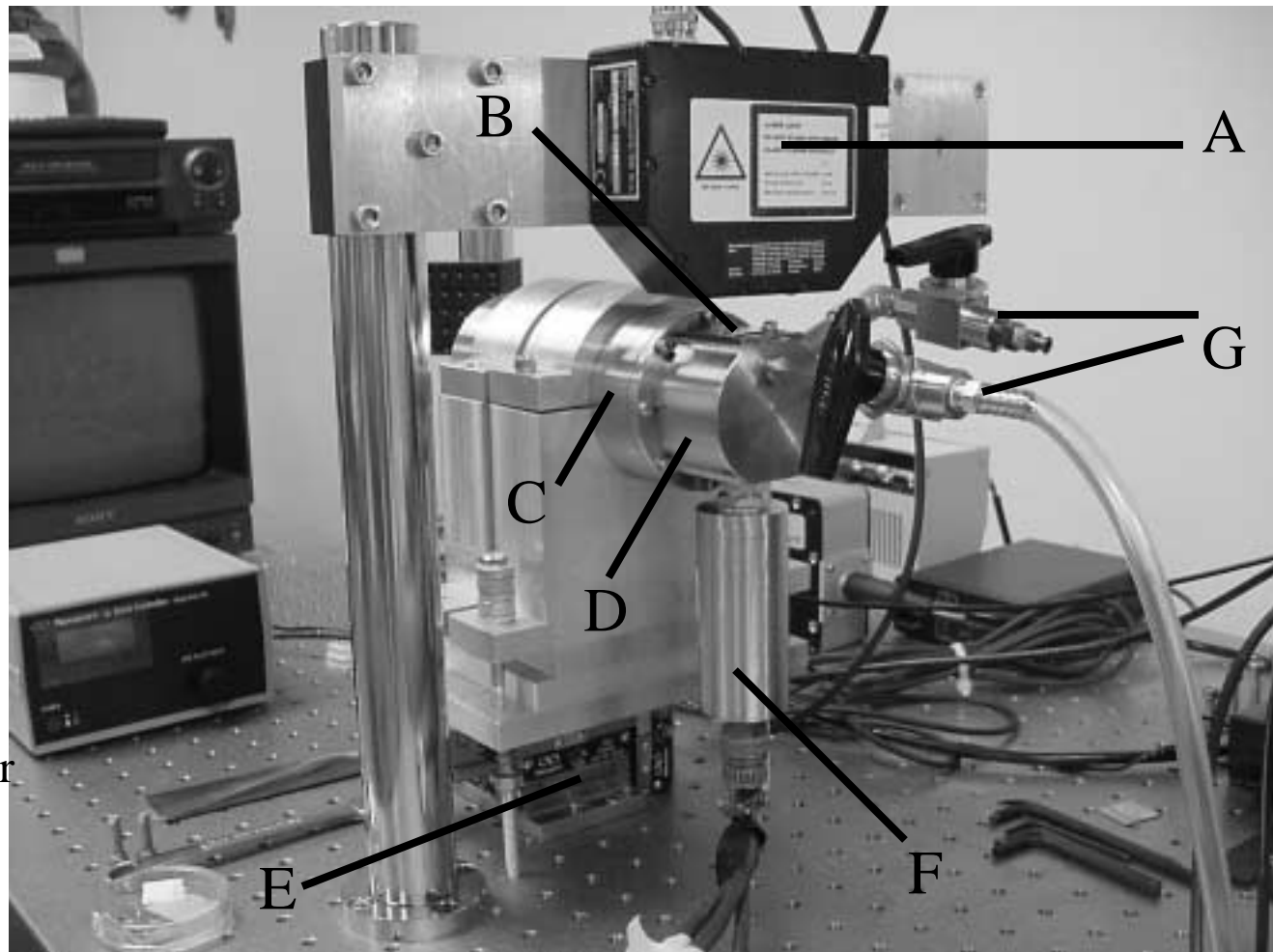
Fluid Chamber

E:

Multi-axis Stage

F:

Pressure Transducer



SPECIMEN FABRICATION

1. spin-coat and thermally imidize polyamic acid film
2. spin-coat protective photoresist thin film



3. spin-coat and pattern thick photoresist film



4. ICP-DRIE, anisotropic removal of bulk silicon



photoresist

silicon

polyimide

aluminum

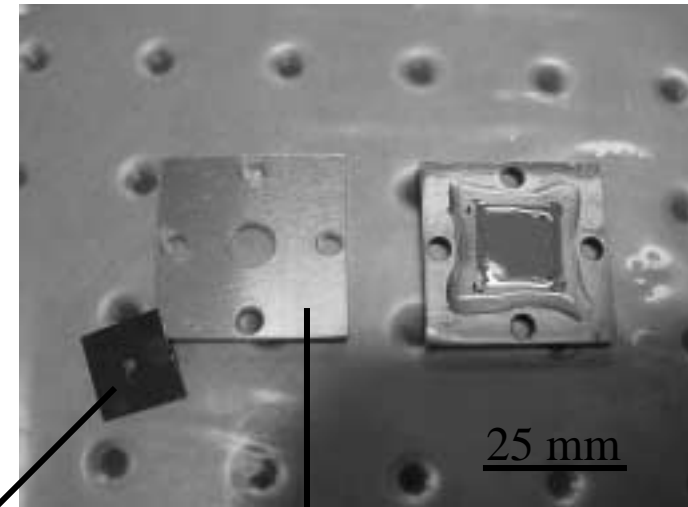
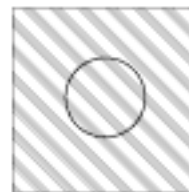
5. removal of photoresist in acetone bath
6. separate die, isopropanol rinse
7. vacuum dehydration bake



8. optional deposition of Al film



top view of finished specimen, no Al layer

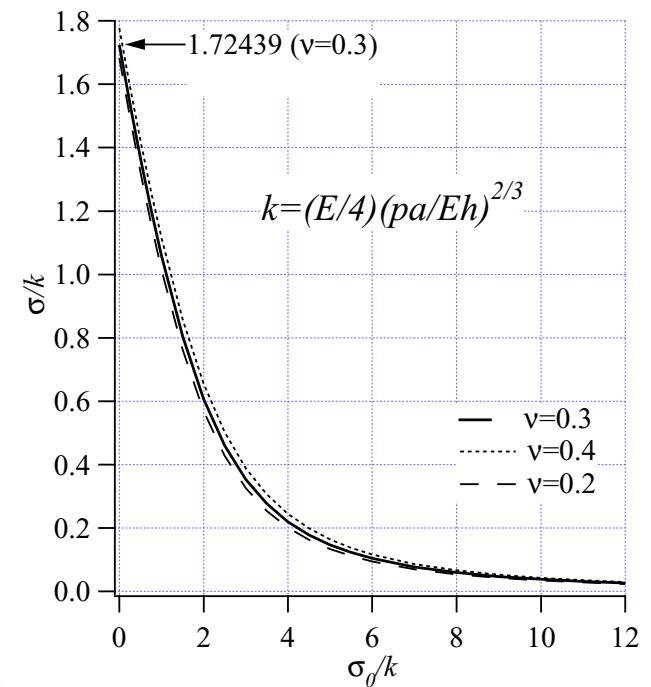
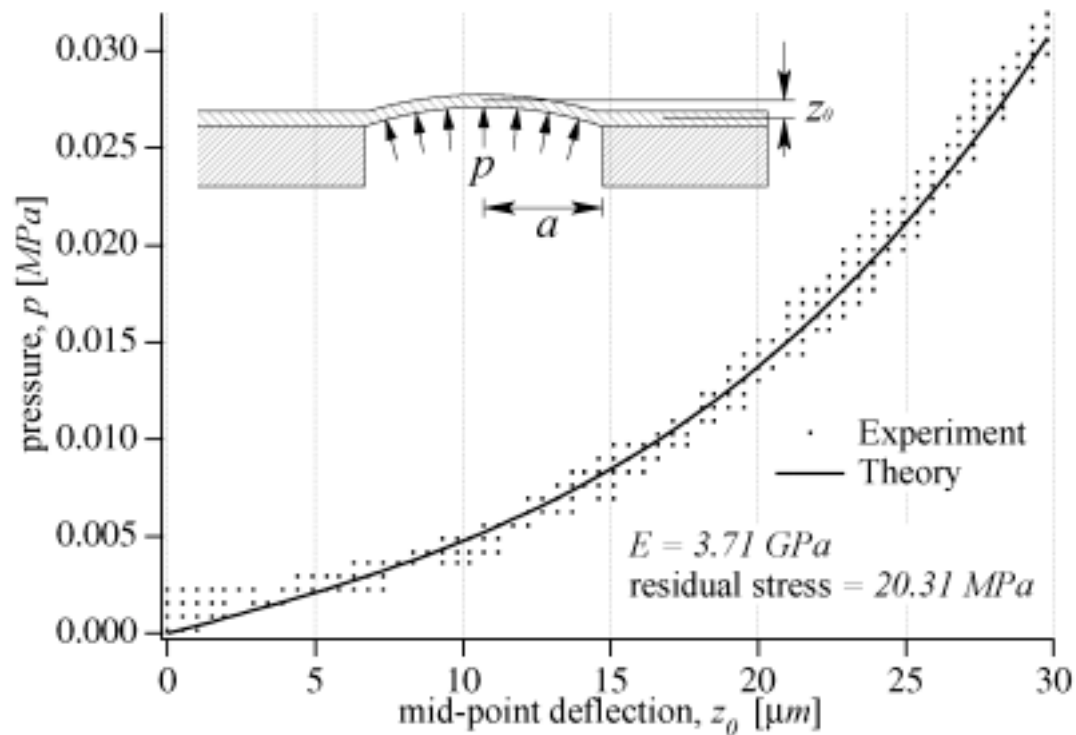


specimen

specimen holder

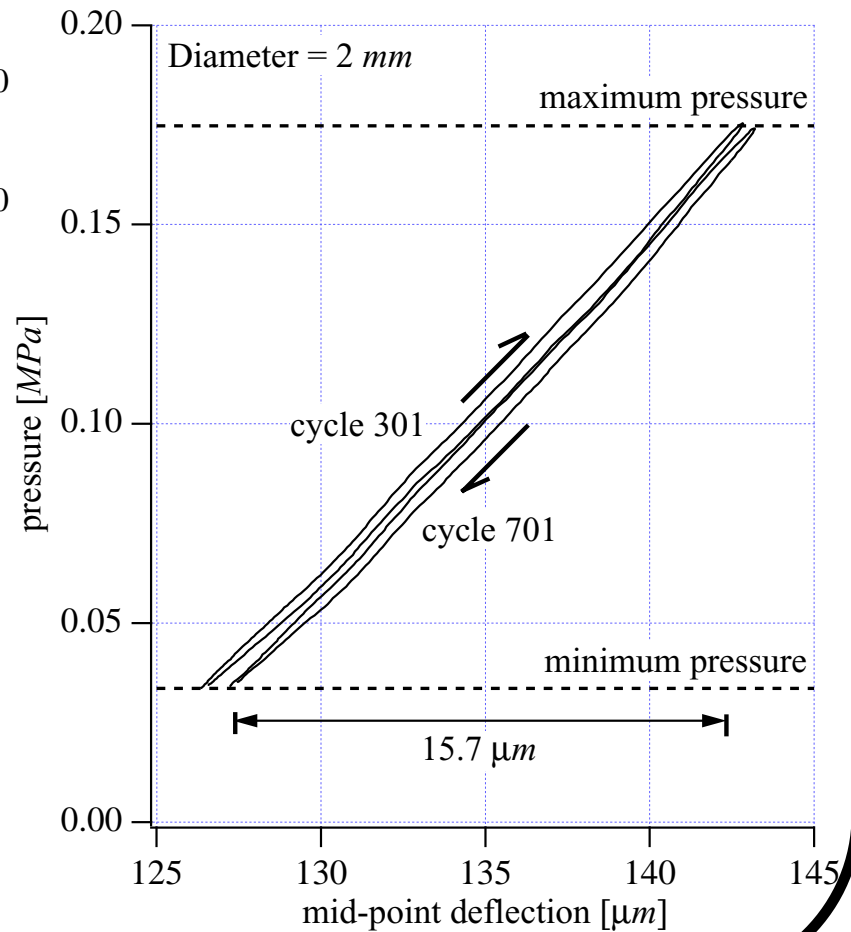
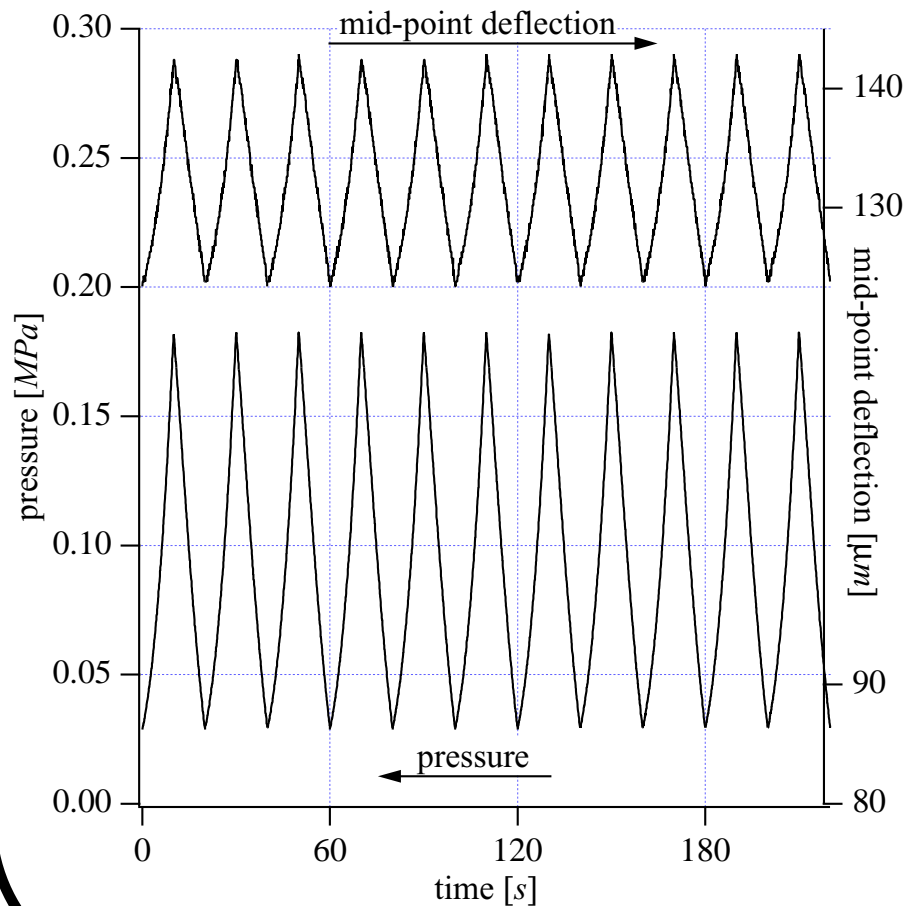
MONOTONIC RESPONSE

4.6 μm -thick polyimide film



FATIGUE RESPONSE

4.6 μm -thick polyimide film

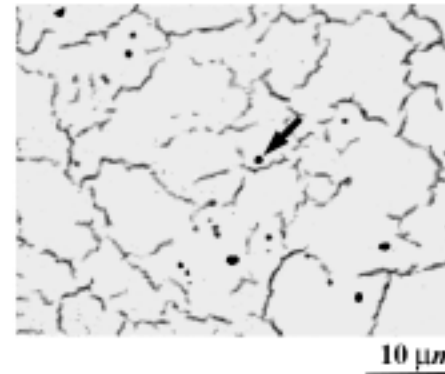


FRACTURE OF *150 nm*-THICK Al FILM ON *4.6 μm*-THICK POLYIMIDE SUBSTRATE

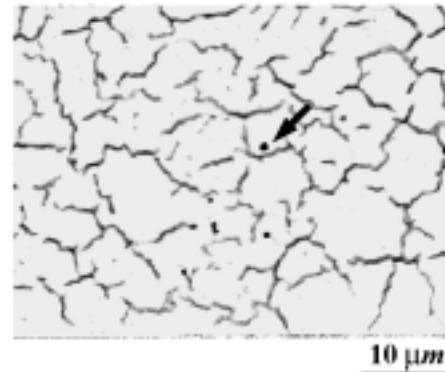
Vibration isolation and remote focusing make *in-situ* microscopy possible.



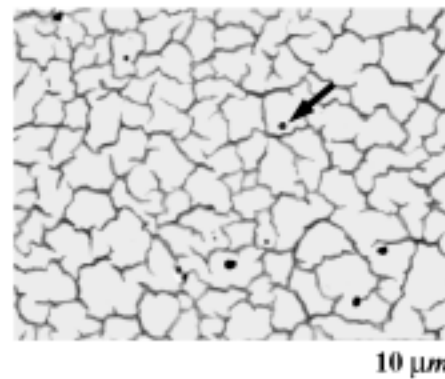
“Mud cracking” commonly observed in ceramic coatings, drying coffee-water mixtures, starch-water mixtures, volcanic rocks, desiccating mud and clays.



$p =$
 0.269 MPa



$p =$
 0.292 MPa



$p =$
 0.310 MPa

DETERMINATION OF THE CRITICAL STRESS INTENSITY FACTOR FOR *150 nm* -THICK *Al*

1.
$$G = \frac{1}{2} \frac{(1 - \nu_f^2) h \sigma^2}{E_f} \pi g(\alpha, \beta)$$

Beuth, *Int. J. Solids Structures*, 1992

2. Steady-state channeling of isolated, straight cracks takes place at $p = 0.235 \text{ MPa}$.

$$K_I^c = 1.670 \text{ MPa} \sqrt{m}$$

CONCLUSION

- New apparatus to conduct fatigue testing on thin films.
- Elastic properties are extracted from monotonic tests.
- Critical stress intensity factors can be determined for thin films using *in-situ* microscopy.